LINKAGE

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: LINKAGE
DISTRIBUTOR: CHS Inc.

ADDRESS: 5500 Cenex Drive • Inver Grove Heights, MN 55077

PHONE: 651-355-6000

EMERGENCY CHEMTREC PHONE: US: 1-800-424-9300

CHEMICAL NAME: Proprietary mixture
CHEMICAL FAMILY: Surfactant/ Basic blend

CHEMICAL FORMULA: Mixture

PRODUCT USE: Adjuvant

SECTION 1 NOTES: None

SECTION 2: HAZARDS IDENTIFIED

GHS Ratings:

Toxicity Categories

Skin corrosion/ irritation Category 2
Eye damage/ irritation Category 2A



Signal Word: WARNING

GHS HAZARDS

H315 Causes skin irritation. H319 Causes serious eye irritation.

GHS PRECAUTIONS

P102 Keep out of reach of children.

P103 Read label before use.

P233 Keep container tightly closed.

P234 Keep only in original container.

P261 Avoid breathing dust, fume, gas, mist, vapors or spray.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves, protective clothing, eye protection and face

protection.

P301+312 IF SWALLOWED: Call a POISON CENTER, doctor or physician if you

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feel unwell.

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+340 IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses if present and easy to do then continue rinsing cautiously.

P337+313 If eye irritation persists: Get medical advice or attention. P332+313 If skin irritation occurs: Get medical advice or attention. P362 Take off contaminated clothing and wash it before reuse.

SECTION 3: INFORMATION ON COMPOSITION

 INGREDIENT
 CAS NO.
 % WT

 Proprietary
 Proprietary
 5 – 10%

 Trade secret
 Trade secret
 20 – 30%

 Propionic Acid
 79-09-4
 5 – 10%

 Ammonium hydroxide
 1336-21-6
 1 – 5%

NOTE: Product does NOT contain any pesticides or pest control agents.

SECTION 3 NOTES: These specific chemical identities and or exact percentage (concentration) of composition have been withheld as a trade secret.

CARCINOGENICITY

OSHA: No ACGIH: No NTP: No IARC: No OTHER: No

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SECTION 4: FIRST AID MEASURES

Have the product container with you when calling a poison control center or doctor, or going for treatment.

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IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do then continue rinsing. If eye irritation persists: Get medical advice or attention.

IF ON SKIN OR CLOTHING: Take off contaminated clothing and wash it before reuse. Wash with plenty of soap and water for several minutes. Call a poison center or physician to specify the appropriate source of emergency medical advice. If skin irritation occurs: Get medical advice or attention.

IF SWALLOWED: Unless advised otherwise by a poison control center or doctor, have person rinse mouth with water, if able. Do not give anything by mouth to an unconscious person.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth to mouth if possible.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 4 NOTES: None

SECTION 5: FIRE FIGHTING MEASURES

NFPA HAZARD CLASSIFICATION

HEALTH: 2 FLAMMABILITY: 1 REACTIVITY: 0 OTHER: -

IN CASE OF FIRE: Use water spray, dry chemical, or Carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-container breathing apparatus and avoid breathing fumes or dust.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None known

HAZARDOUS DECOMPOSITION PRODUCTS: Under fire conditions will form oxides of carbon.

SECTION 5 NOTES: None

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Surround and absorb all spills. Material should be collected and disposed in proper manner. Dike the

area to prevent spill from spreading. Soak up spill with a suitable absorbent such as clay, sawdust or kitty litter. Sweep up absorbed material and place in a chemical waste container for disposal. Wear

suitable protective equipment.

SECTION 6 NOTES: None

SECTION 7: HANDLING AND STORAGE

HANDLING Keep out of reach of children. Read label before use. Do not eat, drink or smoke when using this product. Avoid

breathing vapors or spray. Wash hands thoroughly after handling. Wear protective gloves, protective clothing,

eye protection and face protection.

STORAGE: Store in a cool well-ventilated place. Keep in original container tightly closed. Do not reuse empty container. Do

not store with food, feed, or other material to be used or consumed by humans or animals. Do not contaminate

water supplies. For optimal storage, store between 40° and 90° F.

SECTION 7 NOTES: None

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

OSHA **ACGIH** NIOSH PEL **STEL** PEL **STEL PEL** STEL Propionic Acid 79-09-4 10 ppm TWA: 30 mg/m³ TWA 10 ppm TWA 15 ppm STEL; 45 mg/m³ STEL

VENTILATION: Normal room ventilation (mechanical) or outdoor use should be satisfactory.

RESPIRATORY PROTECTION: Not necessary unless ventilation is inadequate. Then use OSHA or NIOSH approved respirator, as

appropriate.

Chemical goggles. **EYE PROTECTION:**

SKIN PROTECTION: Chemical gloves, long-sleeved shirts and pants.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Eye wash and safety shower should be easily accessible.

WORK HYGIENIC PRACTICES: Wash thoroughly with soap and water after handling product and before eating, drinking, or using

tobacco products. Clean affected clothing, shoes, and protective equipment before reuse.

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Unknown

EXPOSURE GUIDELINES: If exposed, see section 4 for acute exposure first aid.

C: Unknown

PMCC

SECTION 8 NOTES: None

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: FLAMMABLE LIMITS IN AIR, UPPER: Unknown Clear, light blue (% BY VOLUME) LOWER: Unknown

ODOR: Slight ammonia **ORDER THRESHOLD**; Not known

VAPOR PRESSURE (mmHg): F: Unknown

PHYSICAL STATE: C: Unknown Liquid

pH AS SUPPLIED: Not applicable **VAPOR DENSITY (AIR = 1):**

pH (Other): F: Unknown

C: Unknown

F: Unknown **INITIAL BOILING POINT:**

C: Unknown **RELATIVE DENSITY:** 1.131 to 1.158

BOILING POINT RANGE: F: Unknown **EVAPORATION RATE:** Unknown BASIS (butyl acetate=1): C: Unknown

MELTING POINT: F: Unknown **SOLUBILITY IN WATER:** Soluble C: Unknown

PARTITION COEFFICIENT: (n-octanol/water): Unknown

FREEZING POINT: F: Unknown

FLASH POINT: **F**: >200 **DECOMPOSITION TEMPERATURE:** Unknown C: >93

VISCOSITY: Not determined

> F: Unknown C: Unknown

AUTO-IGNITION TEMPERATURE:

FLAMMABILITY (solid, gas): Can burn

METHOD USED:

SECTION 9 NOTES: Values are not product specifications.

Note: These physical data are typical values based on material tested but may vary from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

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SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable • Unstable •

CONDITIONS TO AVOID (STABILITY): None known.

INCOMPATIBILITY (MATERIAL TO AVOID): None known.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Stable except when exposed to the above materials or fire conditions.

HAZARDOUS POLYMERIZATION: Will not occur

CONDITIONS TO AVOID (POLYMERIZATION): None known

SECTION 10 NOTES: None

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION: None

MIXTURE TOXICITY

Not available

COMPONENT TOXICITY

Not available

SECTION 11 NOTES: None

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION: None

BIOACCUMULATIVE POTENTIAL: Not available

MOBILITY IN SOIL: Not available

OTHER ADVERSE EFFECTS: Not available

SECTION 12 NOTES: None

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Do not contaminate water, food or feed by storage or disposal. Dispose of contents in container to an

approved waste disposal facility in accordance with all local, regional, national and international

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regulations.

CONTAINER DISPOSAL: Triple rinse (or equivalent) adding rinse water to application tank. Offer container for recycling or

dispose of in a sanitary landfill or by other procedures approved by local regulations.

RCRA HAZARD CLASS: None

SECTION 13 NOTES: None

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SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION

DOT Shipping Description:

NOT REGULATED AS CORROSIVE WHEN TRANSPORTED BY MOTOR VEHICLE OR RAILCAR IN PACKAGING THAT WILL NOT REACT WITH OR BE DEGRADED BY THIS MATERIAL SUCH AS HDPE OR STAINLESS STEEL - 49 CFR 173.154 (d).

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Average rate of corrosion for STEEL Coupon test 0.4316 mm/yr Average rate of corrosion for ALUMINUM ALLOY Coupon test .0231 mm/yr

U.S. Surface Freight Classification: ADHESIVES, ADJUVANTS, SPREADERS OR STICKERS (NMFC 4610; CLASS: 60) Consult appropriate ICAO/IATA and IMDG regulations for shipment requirements in the Air and Maritime shipping modes.

OTHER AGENCIES: None
SECTION 14 NOTES: None

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TSCA (TOXIC SUBSTANCE CONTROL ACT): Mixture not listed or excluded from listing.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT): Not Regulated

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT): Not Regulated

311/312 HAZARD CATEGORIES: None
313 REPORTABLE INGREDIENTS: None

INTERNATIONAL REGULATIONS: None
SECTION 15 NOTES: None

SECTION 16: OTHER INFORMATION

OTHER INFORMATION: None

DISCLAIMER:

The recommendation for safe handling and protection procedures is believed to be generally suitable for the standard uses of this compound. However, each user should identify his intended uses of this material and determine whether they are appropriate. All data included in this document is released as typical values and should not be utilized to determine the suitability of this material for a particular use or purpose. No warranty, either expressed or implied, is hereby made, nor do we give permission, inducement, or recommendations to practice any patented invention without a license. All data is offered for consideration, investigation and verification purposes only.