COMPATIBILITY AGENT

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: COMPATIBILITY AGENT

DISTRIBUTOR: CHS Inc.

5500 Cenex Drive • Inver Grove Heights, MN 55077

651-355-6000

EMERGENCY CHEMTREC PHONE: US & CANADA: 1-800-424-9300

CHEMICAL NAME: Proprietary mixture CHEMICAL FAMILY: Emulsifier mixture

CHEMICAL FORMULA: Mixture

PRODUCT USE: Compatibility agent

SECTION 1 NOTES: None

SECTION 2: HAZARDS IDENTIFIED

GHS Ratings: Toxicity Categories

Skin corrosion/ irritation Category 2

Eye damage/ irritation Category 1 Flammable Liquid Category 3



GHS Hazards

H226 Flammable liquid and vapor.

H318 Causes serious eye damage.

H315 Causes skin irritation.



Signal Word: DANGER

GHS Precautions

P102 Keep out of reach of children.

P103 Read label before use.

P210 Keep away from heat, sparks, open flames and hot surfaces. No Smoking.

SDS DATE: 07/28/2020

P233 Keep container tightly closed. P234 Keep only in original container.

P240 Ground/Bond container and receiving equipment.

P241 Use explosion-proof electrical, ventilating, lighting and equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing vapors or spray.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves, protective clothing, eye protection and face protection.

P304+340 IF INHALED: Remove victim to fresh air and keep at rest in a position

comfortable for breathing.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses if present and easy to do then continue rinsing.

P303+351+353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse

skin with water or shower.

P310 Immediately call a POISION CENTER, doctor or physician.

P362 Take off contaminated clothing and wash it before reuse.

P370+378 In case of fire: Use foam, dry chemical or CO2 to extinguish.

P403 Store in well-ventilated place. Keep cool.

P501 Dispose of contents in container to an approved waste disposal facility in accordance

with all local, regional, national and international regulations.

COMPATIBILITY AGENT

SECTION 3: INFORMATION ON INGREDIENTS

 INGREDIENT
 CAS NO.
 % WT

 Proprietary
 Proprietary
 50 – 60%

 2- Propanol
 67-63-0
 1 – 5%

 Phosphoric acid
 7664-38-2
 1 – 5%

 Proprietary
 Proprietary
 1 – 5%

NOTE: Product does NOT contain any pesticides or pest control agents.

SECTION 3 NOTES: These specific chemical identities and or exact percentage (concentration) of composition have been withheld as a trade secret.

CARCINOGENICITY

OSHA: No ACGIH: No NTP: No IARC: No OTHER: No

SECTION 4: FIRST AID MEASURES

Have the product container with you when calling a poison control center or doctor, or going for treatment.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do then continue rinsing for several minutes.

IF ON SKIN (HAIR OR CLOTHING): Remove or take off immediately all contaminated clothing. Rinse skin with water or shower for several minutes

IF SWALLOWED: Unless advised otherwise by a poison control center or doctor, have person rinse mouth with water, if able. Do not give anything by mouth to an unconscious person. Immediately call a poison center, doctor or physician to specify the appropriate source of emergency medical advice.

IF INHALED: If breathing is difficult, remove person to fresh air and keep at rest in a position comfortable for breathing. If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth to mouth if possible.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 4 NOTES: None

SECTION 5: FIRE FIGHTING MEASURES

NFPA HAZARD CLASSIFICATION

HEALTH: 3 FLAMMABILITY: 2 REACTIVITY: 0 OTHER: -

IN CASE OF FIRE: Foam, Dry Chemical, CO2.

SPECIAL FIRE FIGHTING PROCEDURES: Use alcohol-type or universal-type foams on larger fires. Smaller fires should be

extinguished with carbon dioxide or dry chemical. Do not use water or foam directly on the fire. Use self-contained breathing apparatus with fighting any fire in an enclosed area.

SDS DATE: 07/28/2020

UNUSUAL FIRE AND EXPLOSION HAZARDS: Phosphorus compounds. The substances/groups of substances mentioned can be

released in case of fire.

HAZARDOUS DECOMPOSITION PRODUCTS: Phosphorus compounds, oxides of carbon during fire conditions.

SECTION 5 NOTES: None

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Surround and absorb all spills. Material should be collected and disposed in proper manner. Dike the

area to prevent spill from spreading. Soak up spill with a suitable absorbent such as clay, sawdust or kitty litter. Sweep up absorbed material and place in a chemical waste container for disposal. Wear

suitable protective equipment.

SECTION 6 NOTES: None

SDS DATE: 07/28/2020

SECTION 7: HANDLING AND STORAGE

Keep out of reach of children. Obtain special instructions before use. Keep away from heat, sparks, open **HANDLING**

> flames and hot surfaces. No Smoking. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. Wear protective gloves,

protective clothing, eye protection and face protection.

STORAGE: Store locked up. Store in well-ventilated place. Keep cool. Ground/Bond container and receiving equipment.

Use explosion-proof electrical, ventilating, lighting and equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep in original container tightly closed. Do not reuse empty container. Do not store with food, feed, or other material to be used or consumed by humans or animals. Do not

contaminate water supplies. Do not store with materials labeled "Oxidizers" or oxidizing agents. STORE

BETWEEN 40° AND 90° F.

SECTION 7 NOTES: None

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

	OSHA		ACGIH		NIOSH	
	PEL	STEL	PEL	STEL	PEL	STEL
2- Propanol 67-63-0	400 ppm TWA; 980 mg/m³ TWA		200ppm TWA; 400 ppm STEL		400 ppm TWA; 980 mg/m³ TWA 500 ppm STEL; 1225 mg/m³ STEL	
Phosphoric acid 7664-38-2	1 mg/m³ TWA		1 mg/m³ TWA; 3 mg/m³ STEL		1 mg/m3 TWA; 3 mg/m ³ STEL	
Proprietary	100 ppm TWA; 600 mg/m³ TWA		100ppm TWA; 150 ppm STEL		100 ppm TWA; 600 mg/m³ TWA 150 ppm STEL; 900 mg/m³ STEL	

VENTILATION: Normal room ventilation (mechanical) or outdoor use should be satisfactory. HMIS=D

RESPIRATORY PROTECTION: Not necessary unless ventilation is inadequate. Then use OSHA or NIOSH approved respirator, as

appropriate.

Chemical goggles and face shield. **EYE PROTECTION:**

Chemical gloves, long-sleeved shirts and pants.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Eye wash and safety shower should be easily accessible.

WORK HYGIENIC PRACTICES: Wash thoroughly with soap and water after handling product and before eating, drinking, or using

tobacco products. Clean affected clothing, shoes, and protective equipment before reuse.

EXPOSURE GUIDELINES: If exposed, see section 4 for acute exposure first aid.

SECTION 8 NOTES: None

SKIN PROTECTION:

COMPATIBILITY AGENT

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Amber to gold FLAMMABLE LIMITS IN AIR, UPPER: Unknown (% BY VOLUME) LOWER: Unknown

Mild alcohol ODOR: ORDER THRESHOLD; VAPOR PRESSURE (mmHg): Not known

F: Unknown PHYSICAL STATE:

Liquid C: Unknown

pH AS SUPPLIED: Not applicable **VAPOR DENSITY (AIR = 1):** F: Unknown

pH (Other): **INITIAL BOILING POINT:**

F: Unknown **RELATIVE DENSITY:** C: Unknown 1.075 to 1.100

SDS DATE: 07/28/2020

C: Unknown

F: Unknown **BOILING POINT RANGE:**

C: Unknown **EVAPORATION RATE:** Unknown

BASIS (butyl acetate=1): **MELTING POINT:** F: Unknown

SOLUBILITY IN WATER: C: Unknown Soluble

FREEZING POINT: F: Unknown PARTITION COEFFICIENT: (n-octanol/water): Unknown C: Unknown

AUTO-IGNITION TEMPERATURE: Unknown

FLASH POINT: F: >133 **DECOMPOSITION TEMPERATURE:** Unknown C: >56

METHOD USED: PMCC VISCOSITY: Not determined F: Unknown

FLAMMABILITY (solid, gas): C: Unknown Flammable

SECTION 9 NOTES: VALUES ARE NOT PRODUCT SPECIFICATIONS.

Note: These physical data are typical values based on material tested but may vary from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

SECTION 10: STABILITY AND REACTIVITY

Unstable O ◉ STABILITY: Stable

CONDITIONS TO AVOID (STABILITY): Excessive heat and open flame. **INCOMPATIBILITY (MATERIAL TO AVOID):** Strong oxidizers, strong alkali.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Under fire conditions, carbon and phosphorous oxides.

HAZARDOUS POLYMERIZATION: Will not occur CONDITIONS TO AVOID (POLYMERIZATION): None known

SECTION 10 NOTES: None

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION: Not available MIXTURE TOXICITY Not available **COMPONENT TOXICITY** Not available

SECTION 11 NOTES: None

COMPATIBILITY AGENT

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION:

ECOTOXICITY: Not available

BIOACCUMULATIVE POTENTIAL: Not available

MOBILITY IN SOIL: Not available

OTHER ADVERSE EFFECTS: Not available

SECTION 12 NOTES: None

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD: Do not contaminate water, food or feed by storage or disposal. Dispose of contents in container to an

approved waste disposal facility in accordance with all local, regional, national and international

SDS DATE: 07/28/2020

regulations.

CONTAINER DISPOSAL: Triple rinse (or equivalent) adding rinse water to application tank. Offer container for recycling or

dispose of in a sanitary landfill or by other procedures approved by local regulations.

RCRA HAZARD CLASS: None
SECTION 13 NOTES: None

SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION

DOT Shipping Description: Proper shipping name: CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Contains Alkyl phosphate ester)

HAZARD CLASS: 8
ID NUMBER: UN 3265
PACKING GROUP: III



Note: Exempt from labeling requirements per 49 CFR 173.154 (b) (2) for any container size up to 5 liters

Proper shipping name: Flammable liquids, N.O.S. (contains Isopropyl alcohol)

HAZARD CLASS: 3
ID NUMBER: UN 1993
PACKING GROUP: III



Note: Exempt from labeling requirements per 49 CFR 173.150 (b) (2) for any container size up to 5 liters

OTHER AGENCIES: SEA TRANSPORT

IMDG

Hazard class: 8
Packing group: III
ID number: UN 3265
Hazard label: 8
Marine pollutant: NO

Proper shipping name: CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (contains Alkyl phosphate ester)

AIR TRANSPORT

IATA/ICAO

Hazard class: 8
Packing group: III
ID number: UN 3265

Hazard label: 8

Proper shipping name: CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (contains Alkyl phosphate ester)

Note: Exempt from labeling requirements for passenger aircraft for container size up to 5 liters per 49 CFR

173.27 and cargo aircraft for containers up to 60 liters per 49 CFR 175.75

U.S. Surface Freight Classification: ADHESIVES, ADJUVANTS, SPREADERS OR STICKERS (NMFC 4610; CLASS: 60) Consult appropriate ICAO/IATA and IMDG regulations for shipment requirements in the Air and Maritime shipping modes.

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TSCA (TOXIC SUBSTANCE CONTROL ACT): Ingredients listed, mixture not listed or excluded from listing

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT): Not applicable

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

311/312 HAZARD CATEGORIES: Acute

313 REPORTABLE INGREDIENTS: Phosphoric acid below reportable quantities

STATE REGULATIONS:

WARNING! This product contains a detectable amount of ethylene oxide, which is known to the State of California to cause cancer and/or reproductive toxicity.

SDS DATE: 07/28/2020

Ethoxylated products may contain residual amounts of ethylene oxide (EO) which can accumulate in the container headspace and be released into the ambient environment. This process is enhanced when the product is agitated, as during tank car loading and unloading, and blending operations. Ethylene oxide causes tumors in laboratory animals. The Occupational Safety and Health Administration (OSHA) Permissible Exposure Level (PEL) for EO is 1 ppm for an eight-hour time weighted average exposure. The standard regulates occupational exposure to EO from all sources, including products containing residual EO. It is the responsibility of the employer to comply with OSHA ethylene oxide standard (29) CFR 1910.1047).

INTERNATIONAL REGULATIONS: None SECTION 15 NOTES: None

SECTION 16: OTHER INFORMATION

OTHER INFORMATION: None

DISCLAIMER:

The recommendation for safe handling and protection procedures is believed to be generally suitable for the standard uses of this compound. However, each user should identify his intended uses of this material and determine whether they are appropriate. All data included in this document is released as typical values and should not be utilized to determine the suitability of this material for a particular use or purpose. No warranty, either expressed or implied, is hereby made, nor do we give permission, inducement, or recommendations to practice any patented invention without a license. All data is offered for consideration, investigation and verification purposes only.